7 Using CIULink

CIULink is a program that allows the user to view the data from the CIUMon interface program in different applications, such as Microsoft[®] Excel or Microsoft[®] Access, or can be used on its own as a viewer itself. By using the DDE (Dynamic Data Exchange) function in either Microsoft[®] application, you can request the information from CIUMon and view it in a format that you desire.

7.1 Running CIULink

The following will outline the steps involved to ensure that CIULink will run correctly with your chosen application.

To start CIULink, on the Windows Start menu, open the GMCL DBDOC folder and click Utility - CIULink.

Alternately, you can find CIULink in the folder where DBDOC is installed. By default, this will be one of the following:

- C:\Program Files\GMCL\DBDOC\PROGRAMS (default for build kit on 32-bit operating systems)
- C:\Program Files (x86)\GMCL\DBDOC\PROGRAMS (default for build kit on 64-bit operating systems)
- C:\DBDOC\Hyperview\Programs (default for mini-Hyperview kit)

After you open CIULink, on the File menu, click Set IP Address. The following window will open:

p Setup List: PCU 1 PCU 1 PCU Number: (SPM only) ddress: Number: Local ClULink Pott (optional): best practice = auto-bind [leave alone] (see below for range, if editing) insert	
PCU 1 Ciumons 5099 Local_Port= <tba> PCU Number: (SPM only) detess: Local CIULink Port (optional): best practice = auto-bind (leave alone) [leave alone] loset bind (leave alone) linent</tba>	
ddress: Number: Local CIULink: Port (optional): best practice = auto-bind (beave alone) (see below for range, if editing) Insert Delete	
ddress: Number: Local CIULink: Port (optional): best practice = auto-bind (beave alone) (see below for range, if editing) Insert Delete	
ddress: Number: Local CIULink: Port (optional): best practice = auto-bind (beave alone) (see below for range, if editing) Insert Delete	
ddress: Number: Local CIULink: Port (optional): best practice = auto-bind (beave alone) (see below for range, if editing) Insert Delete	
ddress: Number: Local CIULink: Port (optional): best practice = auto-bind (beave alone) (see below for range, if editing) Insert Delete	ē.
Number: Local CIULink Pot (optional): best practice = auto-bind (leave alone) [(see below for range, if editing) insert Delete ind Local CIULink Pot Number:	
Number: Local CIULink Pot (optional): best practice = auto-bind (leave alone) [(see below for range, if editing) insert Delete ind Local CIULink Pot Number:	
Number: best practice = auto-bind (leave alone) [see below for range, if editing] [neert Delete ind Local CIULink Port Number:	
Mon) [beek plactice = automotion (leave automotion) [[see below for range, if editing] 	
ind Local CIULink Port Number	
a de a baura baura ser era seb agas ca materia	
Port Range:	
Lower Limit: 5100 Upper Limit: 5200	
Reset Lower Limit and Upper Limit to Default Values	
OK Cancel	
UK Cake	

Check to see that the "Loop Setup List" displays the correct IP Address for the computer running CIUMon. If it is not, then enter all the correct information in the appropriate fields and click **Insert**; the changes will be reflected in the "Loop Setup List". If you are connecting to an SPM01 or SPM02, you will have to enter in the SPM's specific PCU; if your CIU is of any other type, you should leave the PCU field blank (for example, in our setup Loop 1).

The Port Number is the port that is specified in CIUMon's configuration settings. The Local CIULink Port is the port on the CIULink computer that CIULink will bind to in order to send its requests out and listen for responses. It is best to leave this option blank and let CIULink check for the first available port within the specified range. For the majority of cases, you may use the default port range of 5000 to 5100. However, if you need to communicate across a firewall, only specific ports may be left open for communication, so you can modify the range to suit your needs.

If you have more than one CIUMon running, continue entering all valid configurations and click **Insert** to add them to the Setup List. Once all additions and modifications have been completed, click **OK** to finish.

With both CIUMon and CIULink running, you can now begin running the application you wish to use to view the data.

7.2 Running CIULink as a Viewer

7.2.1 Configuring CIULink

CIULink on its own can be used as a viewer to observe outputs for various points in the system. If you have not run CIULink before, proceed through the following steps to ensure proper performance. After opening up the program and setting up the IP Address as explained above, the next step is to tell CIULink from which database files to get the correct module information. By selecting **Tag Monitoring** from the menu and choosing **Enter Database File Names**, the following window will appear:

Find Database Files
Look in: PROGRAMS 💽 🔶 🖆 📰 -
Archive RoviSys Beta TTX2DBF CIUMON XDCDump Daosdk EMPTY.DBF Decomposer OPIT.DBF Fonts PPB.DBF Hyperview
File name: Files of type: Database Files (*.dbf)
Add Delete
Current Database File Selection:
C:\Program Files\GMCL\DBDOC\PROGRAMS\OPIT.DBF S:\I90DEMO\DCSTRD.DBF
Close

You can browse for the correct database files for which you are working on; when you have found and selected the correct file, click the **Add** button and the full path for the file name will appear in the **Current Database File Selection** area of the window. Add all the appropriate database files for your system to the list to ensure that all points will be covered. If you have made an incorrect choice, just click and highlight the incorrect file in the **Current Database File Selection** area and choose **Delete**; this will remove the database from the CIULink monitoring. When you are satisfied with all your choices, choose **Close**.

Note: Databases selected have to be in .dbf or .csv format. If the original database is not in this format, then select the databases extracted during the build process ? these can be found in the TAG subfolder of the project directory.

7.2.2 Adding Points for Monitoring

The next step is to tell CIULink which points you wish to monitor. By choosing **Tag Monitoring** from the menu and selecting **Tag Name Lookup**, the following window will open:

Tag Translation			X
Specify value to translate: C Specify Tag Name Tag Name:	By Tag Name 🔎	By Block	
Specify Block			
Loop: 1 PCU: 1	Module:	1 Block:	_
Description, if no tagname four 20 characters max (option			
Lookup Results:	Delete Entry	Close	
Block Number	Tag	From Database	
Module 1,1,1 Block 1591 Module 1,1,1 Block 4140	NO_TAG NO_TAG	NO_DATABASE NO_DATABASE	
<			>

- Select By Block to enter the point you wish to monitor in *Loop, PCU, Module, Block* form (eg: Module 1,01,02 Block 4140), together with a description of the point so that you can easily reference it later. When you press Lookup, CIULink will check if the point exists within one of the databases you selected in the previous step. If it does, then it will be added to the **Results** box with its full description and the database file in which it was found; otherwise, the description that you type will be used.
- Select **By Tag Name** to enter a tag name from one of the databases you selected earlier. When you press **Lookup**, CIULink will look through the databases for the tag name you typed. If CIULink can find your tag, then it will be added to the **Results** box with its full description and the database file in which it was found.

Continue adding all of the points you would like to monitor. Should you wish to remove a point from the monitoring list, select the point in the **Results** box and click **Delete Entry**. When you are finished, click **Close** to continue.

7.2.3 Set Update Interval

Choose the interval at which to monitor the points by choosing **Set Update Interval** from the **Tag Monitoring** option on the menu. Another window will open with a section where you are able to set how frequently you wish for points to be monitored. It can be entered in values of hours, minutes, seconds or a combination of all three.

Update Interval	
Please specify how often	n data is to be collected:
0.000	– Hours
0.000	 Minutes
1.000	– Seconds
ОК	Cancel

7.2.4 Selecting Viewing Options

You are able to choose the way in which the data on your selected points is displayed on the screen. Choose **View** from the menu and select either **Debug View** or **Export View**; a checkmark will appear beside your chosen view.

10	IULink - Bichem Tag Set			
File	View Tag Monitoring Logging	Help	100	
- Carteria	Pebug View Export View Reset all suppressed dialogs	OFF Log Size: 0 MB (of 5 MB)	Log File: C:\Documents and Se	No DBDOC Monitori
<		m		

7.2.4.1 Debug View

In this particular view, data is displayed as a series of requests that CIULink puts out to CIUMON and the responses it receives back. The outgoing messages are shown in **blue** and incoming responses are shown in green.

💊 ClULink - Bichem Tag S	et								×
Eile View Tag Monitoring Log	ging Help								
Monitoring: ON (00:00:01.000)	Logging: OFF	Lo	g Size: I	MB (of 5	MB)	Log File: C:\	Documents	and Se I	ex 🔨
0008016E,00C5A460 rea 0008016E,00B6EB98 rea 0008016E,00C5A460 rea 0008016E,00C5A460 rea 0008016E,00B6EB98 rea 0008016E,00C5A460 rea	d output d output d output	1 1 1	01 0 01 0 1 1	1 1591 1 4148 1591					
0008016E,00B6EB98 rea 0008016E,00C5A460 rea									F F
<	101								8

In this example, we are requesting information for Module 1,01,01 Block 1591 and Module 1,01,01 Block 4140 and have subsequently received three responses back from CIUMON with outputs from those points in our system.

7.2.4.2 Export View

In this view, data is shown in a tabular format and its saved log is more compatible for import into other applications, such as Microsoft[®] Excel. The log that is created from this view (discussed below) uses commas as delimiters to distinguish between the different columns.

File View Tag Monitori	ng Logging Help		
Monitoring: ON (00:00:01.	000) Logging: OFF Lo	g Size: 0 MB (of 5 MB)	Log File: C:\Documents and Se Tx
Block		1-1-1-1591 No tag	1-1-1-4140 No tag
Time	Last Data In	onto t u n conto	
2:34:09.875 PM	2:34:09.890 PM	0360.0	8361.0
2:34:10.875 PM	2:34:10.890 PM	1364	1365
2:34:11.875 PM	2:34:11.890 PM	1366.0	1367.0
2:34:12.875 PM	2:34:12.890 PM	1368.0	1369.0
2:34:13.890 PM	2:34:13.906 PM	8368.8	9169.0
2:34:15.000 PM	2:34:15.296 PM	1372	1373

Here, the responses are shown for Blocks 1591 and 4140. In this particular case, we are requesting data every 1 second; the timestamps reflect the response time of the first and last data points received. If a response has not been detected by CIULink by the time the next response is to be sent, **MISSING** will appear in the respective data position. **ID Note:** Additional data points may be added while monitoring; however, deletions are not allowed until monitoring has stopped.

7.2.5 Monitoring data points

To start monitoring, select **Monitoring** from **Tag Monitoring** on the menu bar. A check mark will appear beside the option when CIULink is in monitoring mode. To stop monitoring, again select **Monitoring** from the menu; the check mark will disappear and monitoring will cease.

7.3 Logging with CIULink

In some cases, you may wish to log the responses from the network for the data points you are monitoring for future reference or manipulation in some other application. You can create a log of past responses or log responses as they are received by CIULink.

By selecting Logging then Log Data from the menu you are presented with the following choices:

Type of Logging	? 🔀
What data would you like to log?	
🔽 Log new data as it arrives	
Data already collected	
There are presently 700 lines in the buffer.	
C All lines	
C The most recent lines	
Log file name and location	-
Save the log to:	
d Settings\Sean\My Documents\DBDOC LOGS\ClULink_Bichem Tag Set	CSV
Append the date to the log file's name Browse	
Delete all existing data from specified log file	
Logging Options OK Cano	el

7.3.1 Log New Data as It Arrives

This option allows you to log data continually as responses come in until you turn logging off. The **Log Data** selection in the **Logging** option on the menu will appear with a check mark beside it to indicate that continuous logging is being performed. To turn this off, just select this option again from the menu; the check mark will disappear and writing to the chosen file will stop.

7.3.2 Log Data Already Collected

Choosing this option allows you to create a log of responses CIULink has received. You can either choose **All lines** to log all lines that have been collected so far or choose to enter a custom value for the most recent number of lines.

Type of Logging 🛛 ? 🔀
What data would you like to log?
 Data already collected There are presently 1391 lines in the buffer. All lines The most recent 50 lines
Log file name and location Save the log to:
Settings\Sean\My Documents\DBDOC LOGS\CIULink_Bichem Tag Set.CSV
Append the date to the log file's name Browse Reset
Delete all existing data from specified log file
Logging Options OK Cancel

This will show you the present number of lines available for printing and allow you to enter the number of lines you wish to write to your log; in this case, there have been 1391 responses received by CIULink since monitoring has begun. (Please note that the buffer has a maximum of 10000 lines; any monitoring beyond that will result in the earliest data being lost for logging and display.) Enter the number of lines which you wish to write to the log and click on **OK**.

7.3.3 Choosing where to save logged data

You are required to choose a path in which to save your logged data. If you know the path you wish to save data to you can type it in manually.

Type of Logging		? 🔀
What data would you like to log?		
Log new data as it arrives		
Data already collected		
There are presently 2744 lines in the	buffer.	
C All lines		
C The most recent lin	ies	
-Log file name and location Save the log to:		
C:\Documents and Settings\Sean\My Docum	nents\DBDOCLOG	iS\CIULink_Bic
Append the date to the log file's name	Browse	Reset
Delete all existing data from specified log file	e	
Logging Options	ОК	Cancel

Hitting the **Browse** button will let you navigate to a directory where you wish to save your data to. An example of the Browse dialog box is shown in the image below.

Save As					? 🛛
Save in:	DBDOC LOG	S	•	+ 🗈 📸 -	
My Recent Documents Desktop My Documents My Computer	CIULink_Bicher	n Tag Set_2-26-2008.CS	V		
My Network Places	File <u>n</u> ame:	CIULink_Bichem Tag	Set.CSV	•	Save
	Save as <u>t</u> ype:	CSV Files (*.CSV)		•	Cancel

Once you have chosen a directory to log your data to it will be saved to a file in the directory specified.

If you are in **Export View** your data will be saved to a CSV (Comma Separated Values) file. This data displays very nicely in Microsoft[®] Excel. The default name for your log file is as follows:

CIULink_<Taglist Name Being Monitored>_<Date if option is chosen>.csv

For example,

CIULink_Bichem Tag Set_2-26-2008.CSV

To have the date appended to your filename, click the Append the date to the log's filename.

The **Reset** button sets the path in the textbox back to the default and also selects the **Append the date to the log's filename** checkbox.

There is an additional option at the bottom of the dialog box, **Delete all existing data from the specified log file**. Checking this option will clear all values present in the log file selected.

7.3.4 Logging Options

Clicking the **Logging Options** button will allow you to have more control over your logging. An example of the dialog box is shown below:

Logging Options	? 🛛
The current log file is: C:\Documents and Settings\Sean LOGS\CIULink_Bichem Tag Set_	
Log File Size	: Б мв
Limit the size of the current log file to:	
Check here for unlimited logg	jing
Export View Logging Options	
Choose from the following options wh log (Note: the tag information and da v Date v Time request is sent	
Include Date in field Time of first point in	
🗖 Include Date in field	
Time of last point in	
🧖 Include Date in field	
Individual time stamp for each p Include Date in field	voint
	Cancel

At the top of the Logging Options dialog the directory and filename of the file being logged to are shown.

Log File Size is the next section shown on the screen. Entering a number in the box will set a maximum size for your log file. Your values will stop logging to this file once it reaches the maximum size you have specified. If you would not like to set a maximum file size for logging you can click the **Check here for unlimited logging**.

The **Export View Logging Options** are applicable to Export View only. They let select or deselect data to be included in the log file.

7.3.5 Reading CIULink logs

To view the logs created in CIULink: on the Logging menu, click Launch Windows Explorer.

It is easiest to view these logs in a spreadsheet program such as Microsoft Excel.

7.3.6 Understanding the format of CIULink logs

The data in CIULink logs is organized into columns for each of the blocks that you are monitoring. The first three rows contain headings to indicate what data you can find in each column.

The data in these first three rows is:

- The first line shows which blocks you will get data for in each column.
- The second line shows the tag names that correspond to these blocks.
- The third line indicates which columns contain the date and time

If you open the logs in a text editor, the columns are separated by commas. You can look at the first three lines of the log to figure out which column contains the data for each block, and then count the number of commas in the subsequent lines to find the data for that block. However, it is much easier to view the logs in a spreadsheet program such as Microsoft Excel, which will organize the data into columns automatically.

T	<u>File Edit Vie</u>	ew <u>I</u> nsert F <u>o</u> rmat	<u>T</u> ools <u>D</u> ata <u>V</u>	<u>V</u> indow <u>H</u> elp	Type a	question for hel	-
H	🛷 🐥 Arial	- 10	• B I	<u>u</u> ≡ ≡ ₫	\$ % ,	.8 .98 💷 💷	- 🕭 -
	G21 -	fx					
	A	В	С	D	E	F	G
1			1-1-2-2105	1-1-2-1457	1-1-2-1437	1-1-2-4422	1-1-2-2339
2			FORC000	FTAR115	FTAR121	HASR130A/B	ANLL001
3	Date	Time of Request					
4	8/11/2014	2:46:13 PM	3984.60	3985.30	3986.90	3987.20	3988.20
5	8/11/2014	2:46:14 PM	3991.20	3991.00	3993.30	3992.20	3989.20
5	8/11/2014	2:46:15 PM	3998.30	3997.30	3997.00	3996.00	3994.10
7	8/11/2014	2:46:16 PM	4003.10	4002.50	4001.20	4000.30	3999.00
3	8/11/2014	2:46:17 PM	4008.20	4007.80	4006.10	4005.30	4004.30
9	8/11/2014	2:46:18 PM	4013.20	4012.40	4011.30	4010.30	4009.40
0	8/11/2014	2:46:19 PM	4018.10	4017.30	4016.20	4015.20	4014.10
1	8/11/2014	2:46:20 PM	4023.20	4022.30	4021.30	4020.20	4019.00
2	8/11/2014	2:46:21 PM	4028.40	4027.90	4026.10	4025.20	4024.40
4		k_8_11_2014/			4		•

7.3.7 Dates and times in CIULink logs

The first two columns indicate the date and time when CIULink requested the data that appears in the log. If you need more precise timing information, you can use logging options to indicate the time when the data actually arrived in CIULink -- typically, this will be about a tenth of a second later. You can display the time when CIULink received the first data point in each row, the last data point, or each data point individually.

With this information, you can be certain that the data was current sometime between when CIULink sent out the request, and the time when CIULink received the data. It takes a few dozen milliseconds for a request for data to travel from CIULink to your CIU, and a similar time for the data to travel from the CIU back to CIULink, so it is not possible to be certain *exactly* when the CIU sent out the data. But knowing when CIULink sent out the request and when it received the data provides a short window that puts an upper and lower bound on this time.

7.3.8 Displaying dates and times in a spreadsheet

By default Microsoft Excel might not display the time columns correctly. To correct this:

- 1. Click the column heading to select the time column. (For example, if the Time of Request is displayed in column "B", click the "B" heading to select the column.)
- 2. On the Format menu, click Cells.
- 3. In the **Category** box, click "Time". Choose a time format from the **Type** box.
 - If you selected Include Date in field in CIULink's logging options, scroll down in the Type box to choose a format that displays both the date and the time.

7.4 Loading, Saving and Deleting Tag Lists

You may have instances in which you wish to monitor different sets of points at different times. CIULink allows you save different lists of points so that you do not have delete and enter your different points each

time you want to switch between data points. You can also export your list of points so that you can view them on another computer, or in Hyperview's Watch Window. All of the tag list options are located under the **File** menu.

Specify the points you want to monitor in CIULink with the Tag Name Lookup option under Tag Monitoring.

Save your points to different lists and load the appropriate one for viewing when desired. After you have entered in a set of points using the **Tag Name Lookup** dialog, save them in a list by selecting **Save Tag List** from under the **File** menu.

Save Tag List	X
Currently Loaded Tag List: Bichem Tag Set Saved Lists:	
20 Extruder Points 3144 Test Tag List	Review List
50 Tag List AAA Test List Alternate Plant Tag List	Excel DDE Export
badtags Bichem Tag Set List1	Export Taglist
Save As: Bichem Tag Set	
Save	Cancel

Shows the name of the currently loaded list at the top as well as highlighting it in the list. Choose an existing list name to save your current set of points to or type in a new name in the edit box provided.

Switch between sets of points by selecting **File** | **Load Tag List**. This option will only be enabled if you are not currently monitoring in CIULink. Choose the appropriate tag list from the list that appears in the dialog. There is a special option in the list named (Blank Taglist) - this will let you start a fresh blank tag list in CIULink.

Delete obsolete lists of tags with the **Delete Tag List** menu option. Again, this option will only be enabled if monitoring is turned off.

Delete Tag List	
Currently Loaded Tag List: Bichem Tag Set Saved Lists: 20 Extruder Points 3144 Test Tag List 50 Tag List AAA Test List Alternate Plant Tag List badtags Bichem Tag Set List1	Review List
Delete OK	Cancel

Choose the list that you want to delete and click the **Delete** button. The actual deletion of the chosen list(s) does not occur until you press the **OK** button.

On all tag list dialogs is the **Review List** button that gives you the chance to see what points have been included in a particular list. Highlight the name of a tag list in a given dialog box and click the button. Another window will open up showing the points contained within the chosen list:

1	ag List Review	×
1	Points to Monitor in <bichem set="" tag=""></bichem>	
	No points to monitor	
		~
	<u><</u>	
	ОК	

7.4.1 Export Tag List

You can save any of your tag lists to a file so that you can take them to another computer or import them in Hyperview's Watch Window. There are two ways to export your tags:

- 1. If you want to export the tags that you are currently viewing, select the **Export Current Tags** option from under the **File** menu.
- 2. Launch either the **Load Tag List** or **Save Tag List** dialog and select the tag list that you want to export from the choices that appear. Click the **Export Taglist** button.

In both instances, CIULink will launch the standard Windows **Save As** dialog to let you specify the location and filename to which to save the tag information.

7.4.2 Import Tag List

To import a tag list on a different computer, start up CIULink and select the **Import Tag List** option from under the **File** menu. The following dialog will appear:

	Type in or browse to the exported tag list file you created	
	Import Taglist	
Enter the name you want your new taglist to	Enter the name of the CIULink export file: Enter the name for the new taglist:	Browse
have	Check this option if you want to have the new tag list loaded at the completion of the import process	

Learn about importing a tag list into Hyperview's Watch Window.

7.4.3 Significant Digits

Specify the number of significant digits that you want in the display in Export View. Select **Set Significant Digits for Export View** from the **Tag Monitoring** menu and enter the appropriate number of digits in the dialog box that appears. You can enter 0 (zero) to remove the significant digit specification.

Set Significant Digits	
Specify the number of significant digits you would like to have displayed in Export View:	
OK	Cancel

For example, if we enter 3 for our significant digit specification, then in our Export View the value "1329" will appear as "1.33E+003".

Begin monitoring by selecting Monitoring from the **Tag Monitoring** menu. A checkmark will appear beside the option if monitoring is on.

Check here to have no limit on significant digits: Selecting this option will not limit the amount of digits collected by CIULink.

7.5 Running from Microsoft® Excel

7.5.1 Creating a new workbook

In Excel, click in the cell that will be displaying the data and initiate the DDE function. For example, to observe the output from Module 1,01,02 Block 4185, enter the following formula into the cell:

=CIULink|Output!'Module 1,01,02 Block 4185'

If both CIUMON and CIULink are running, Excel will begin displaying the data requested. It is important to note that the syntax of the DDE function must be entered exactly as shown above in order for the link to work.

Note: If you are using LibreOffice Calc, you can use the following formula to observe the output from Module 1,01,02 Block 4185:

=DDE("CIULink","Output","Module 1,01,02 Block 4185")

7.5.2 Export lists from CIULink and import them into Excel

CIULink can automatically create a file that you can open in Excel to monitor your data.

To create a file to monitor the points that you are currently looking at in CIULink, from the **File** menu, select **Save Current Tags to Excel DDE File** and choose a location for your file. When you open that file in Excel, you will see data automatically appear for your points.

If you would like to create a file for one of your saved tag lists, instead of the tags you are currently looking at, simply select either **Load Tag List...** or **Save Tag List...** from the **File** menu, highlight the tag list that you want to look at in Excel, and press **Excel DDE Export**.

7.5.3 Running from a workbook with existing DDE function

If you have previously created an Excel workbook with the correct DDE function call(s) in it, upon re-opening the workbook the following window will appear:

Microsoft	Excel	×
?	This document contains links. Re-establish lir	nks?
	Yes <u>N</u> o <u>H</u> elp	

Again, with both CIUMON and CIULink already running, clicking on "Yes" will begin the updating of the data requested.

7.6 Running from Microsoft® Access

One way to view the data in Access is to create a form with the text control that has a DDE function as its control source. For example, to observe the output from Module 1,01,02 Block 4185, enter the following formula into the **Control Source** line of the properties for the text box:

=DDE("CIULink","Output","Module 1,01,02 Block 4185")

When the form is opened, the data requested will be updated in the text box, provided both CIUMON and CIULink are running. For the link to work, make sure that the DDE function call is entered in the same syntax as shown above.